

VIRGINIA DEPARTMENT OF TRANSPORTATION

STRUCTURE AND BRIDGE DIVISION

INSTRUCTIONAL AND INFORMATIONAL MEMORANDUM

GENERAL SUBJECT: WELDING AND SPLICING OF LOAD CARRYING MEMBERS	NUMBER: IIM-S&B-23.2
SPECIFIC SUBJECT:	Date: DECEMBER 3, 2007
	SUPERSEDES: BR-86-23.1
DIVISION ADMINISTRATOR APPROVAL: Kendal R. Walus, P.E. / Original Signed State Structure and Bridge Engineer Approved December 3, 2007	

Changes are shaded.

CURRENT REVISION

-
- Converted to electronic format. The subject matter of the IIM did not change.
-

EFFECTIVE DATE

-
- This memorandum is effective upon receipt.
-

POLICY

The welding of steel bridge members or the splicing of steel bridge members shall be performed only when shown on approved repair plans or when approved by the District Structure and Bridge Engineer.

All welding shall be performed by a welder certified for the type of weld and the position of the weld as specified in the latest ANSI/AASHTO/AWS *Bridge Welding Code*.